

Scope Certificate

Scope Certificate Number ICA-GRS-22-3101/01A
Scope Certificate Version Number ICA-GRS-22-3101/01A

ICEA

certifies that

ACCOPIPIATURA SAMUEL SRL

Textile-Exchange-ID (TE-ID) TE-00022529

ICEA Client Number ICEA-TX-2685

Via Emilio Lussu 50

Sant'elpidio A Mare, 63811

Marche, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Fabrics (PC0028), Greige fabrics (PC0026), Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:

Finishing (PR0012)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2026-10-18

Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2025-10-19

Certification Body

Standard

Status: Valid


Paolo Lumaca



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Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body:

Auditor(s): CARLO LOSPINOSO Carlo Lospinoso

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

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GRS V4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
39764	Fabrics (PC0028)	Non-woven fabrics [Carded cotton wool tape] (PD0062)	40.00% Polyester (RM0186) + 60.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00022529
39765	Fabrics (PC0028)	Non-woven fabrics [Carded cotton wool tape] (PD0062)	40.00% Polyester (RM0186) + 60.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00022529
39767	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00022529
39768	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00022529
39769	Greige fabrics (PC0026)	Woven fabrics (PD0059)	53.00% Cotton (RM0102) + 47.00% Recycled pre-consumer Cotton (RM0106)	GRS (No label)	TE-00022529
39770	Greige fabrics (PC0026)	Woven fabrics (PD0059)	32.00% Cotton (RM0102) + 68.00% Recycled pre-consumer Cotton (RM0106)	GRS	TE-00022529
42945	Greige fabrics (PC0026)	Woven fabrics (PD0059)	53.00% Recycled pre-consumer Cotton (RM0106) + 47.00% Cotton (RM0102)	GRS	TE-00022529
55291	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS	TE-00022529
55292	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS	TE-00022529
55295	Fabrics (PC0028)	Other [Synthetic leather] (PD0100)	50.00% Recycled pre-consumer Polyamide (RM0184) + 50.00% Polyurethane (RM0210)	GRS	TE-00022529
55296	Fabrics (PC0028)	Other [Synthetic leather] (PD0100)	50.00% Recycled pre-consumer Polyamide (RM0184) + 50.00% Polyurethane (RM0210)	GRS	TE-00022529
55297	Fabrics (PC0028)	Other [Synthetic leather] (PD0100)	50.00% Recycled pre-consumer Polyamide (RM0184) + 50.00% Polyurethane (RM0210)	GRS	TE-00022529
55298	Fabrics (PC0028)	Other [Synthetic leather] (PD0100)	50.00% Recycled pre-consumer Polyamide (RM0184) + 50.00% Polyurethane (RM0210)	GRS	TE-00022529
55299	Fabrics (PC0028)	Other [Synthetic leather] (PD0100)	50.00% Recycled pre-consumer Polyamide (RM0184) + 50.00% Polyurethane (RM0210)	GRS	TE-00022529
55300	Fabrics (PC0028)	Other [Synthetic leather] (PD0100)	50.00% Recycled pre-consumer Polyamide (RM0184) + 50.00% Polyurethane (RM0210)	GRS	TE-00022529

56235	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	78.00% Recycled post-consumer Polyester (RM0189) + 22.00% Elastane (RM0160)	GRS	TE-00022529
73656	Greige fabrics (PC0026)	Woven fabrics (PD0059)	50.00% Recycled post-consumer Cotton (RM0107) + 50.00% Cotton (RM0102)	GRS	TE-00022529

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Certification Body



Standard



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GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - TE-ID	Address	Process Categories	Standards
ACCOPIATURA SAMUEL SRL (MAIN) - TE-00022529	Via Emilio Lussu 50 Sant'elpidio A Mare 63019 Marche, Italy	Finishing (PR0012)	GRS

Associated Subcontractor Appendix

None

Independently Certified Subcontractor Appendix

None

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